



MS-Bond 2P

PRODUCT TECHNICAL DATA SHEET



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USAGE:

MS-Bond 2P is a fast drying two part (A & B) high performance frame adhesive. 2P adhesive offers excellent chemical resistance with very high sheer strength. It is specifically formulate to bond fabric to aluminum, wood, plastic, and all types of metal.

ADVANTAGES:

1. Ideal for bonding fabric to wood, aluminum, plastics, and all types of metal.
2. Excellent strength for large format frame sizes. The overlap sheer tension is in excess of 3000lbs. in order to provide a longer lasting bond.
3. Rapid curing.

APPLICATION:

Step 1:

MIX RATIO: Mix 100 parts by weight of Part A to 8 parts by weight of Part B of MS-bond 2P. The shelf life of the mixed MS-Bond Parts A & B is three days. Increase Part B for increased solvent resistance. Add thinner blend to adjust viscosity.

Step 2:

Make sure all bonding surfaces are clean and dry.
Stretch the mesh to manufacturer's specifications on your stretcher.

Step 3:

Stretch the mesh on your stretching device and spread an even amount of MS-Bond 2P to adhere the mesh to the frame. Allow enought time for complete drying and curing.

MS-BOND SELECTION GUIDE:

TYPE	MESH COUNTS
005	300-520
100	160-280
300	coarse mesh counts

**** ALWAYS READ THE MSDS****

IMPORTANT: The technical data herein is believed to be accurate. It is offered for your consideration, investigation, and verification. Buyer assumes all risk of use, storage, and handling of the product. No warrant, express or implied is intended including but not limited to, implied warranties of merchant ability and fitness for a particular purpose. Nothing contained herein shall be considered as a license to operate under, or recommendation to infringe any patents.



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